



## **Commercial Sectional Steel Doors**

*H-225P and H-224P*





## ***Hörmann Commercial Steel Doors H-225P and H-224P***

### **Choice and Quality**

Hörmann commercial steel doors are available in a wide range of styles, sizes and design options. Sophisticated engineering and state-of-the-art manufacturing provide the basis for durable, reliable and long-lasting quality products.

H-225P and H-224P doors come in two choices of material: 25 gauge or 24 gauge, hot-dipped galvanized steel. No matter which door suits your needs best, all H-225P and H-224P doors are manufactured to the highest quality standards and come with FingerGuard™ pinch-resistant section joints as standard.

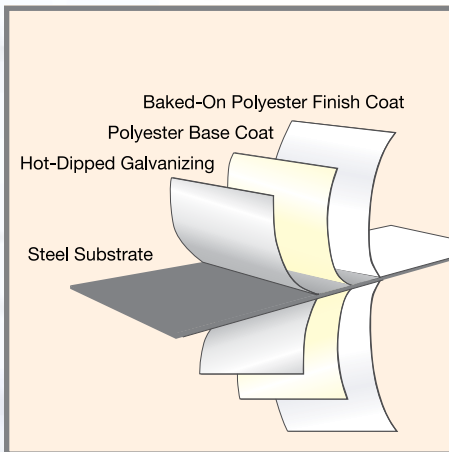






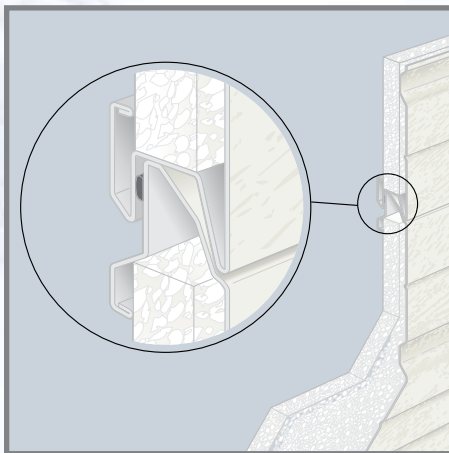
### Engineering Excellence

- Fully boxed end and center stiles provide structural integrity for trouble-free operation
- Unique precision steel hinges with solid pivoting shaft to minimize wear on moving parts to provide long service life
- Deep tongue and groove section profile adds to the door's overall structural integrity and its long term performance



### Durability

H-225P and H-224P door panels are prepared inside and out to offer maximum protection against the adverse effects of the elements to provide you with a long-lasting surface finish and reduced maintenance cost. First, hot-dipped galvanizing is applied to the steel substrate, followed by a baked-on polyester base coat and a durable baked-on polyester finish coat.



### Against Elements

A commercial grade material was carefully selected to maximize protection from outside elements. The between section seal is constructed of a special heavy duty material that acts as a gasket between section seams to reduce the air infiltration while further enhancing the insulation properties of a door.



### Safety

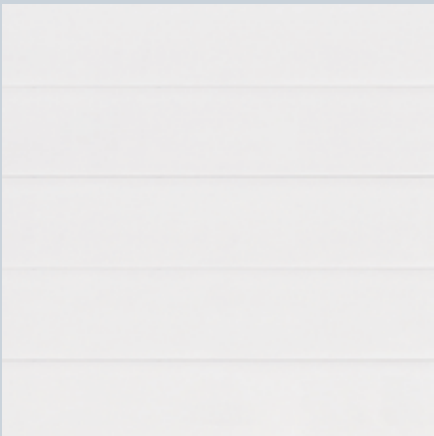
The uniquely designed FingerGuard™ pinch-resistant section joints prevent fingers from getting caught between the door sections. This increases the safety of your facility and reduces the risk of injuries which may result in worker's compensation claims.

# Design your door from our range of options

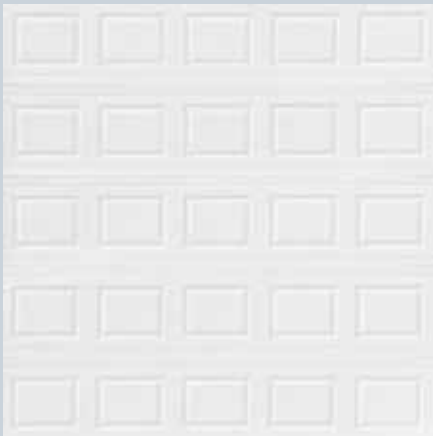
## Panel designs



**Ribbed design**  
(standard)

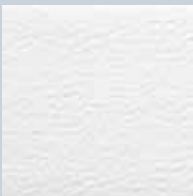


**Flush design**  
(optional, H-224P only)

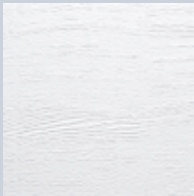


**Raised panel design**  
(optional)

## Surface finishes



**Stucco**  
(Ribbed & Flush)



**Woodgrain**  
(Raised panel)

Regardless of the color you choose, all of our surface finishes provide a durable baked-on polyester finish coat offering a long-lasting, attractive appeal.

## Colors



**White**  
(standard)



**Sandstone\***  
(optional)



**Brown**  
(optional)



**Industrial Grey\***  
(optional)

\*Only available for H-225P Series.  
All colors shown as accurately as printing technology allows.

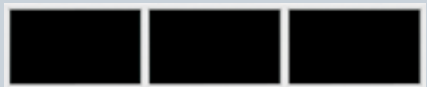
## Windows



**Window 24" x 12" \***



**Window 24" x 6" \***



**Full view**

\* Single glass option is available for non-insulated doors and insulated glass option is available for vinyl or steel back polystyrene insulated doors. The number of windows available per section depends on the door width, please see chart on page 5.



### ***Energy-efficient vinyl back***

The optional full cavity HCFC-free polystyrene insulation with vinyl back cover provides enhanced energy efficiency R value 7.4 and sound-dampening qualities. This improves overall energy savings while contributing to a quiet working environment.



### ***Energy-efficient and durable steel back***

For added strength and durability, we offer the HCFC-free polystyrene insulation with a multi-coated steel back cover. It not only provides the same energy efficiency R value 7.4 and sound-dampening qualities as the vinyl back cover but offers all the benefits and long-lasting characteristics of steel.

## ***Section/window arrangements and additional options***

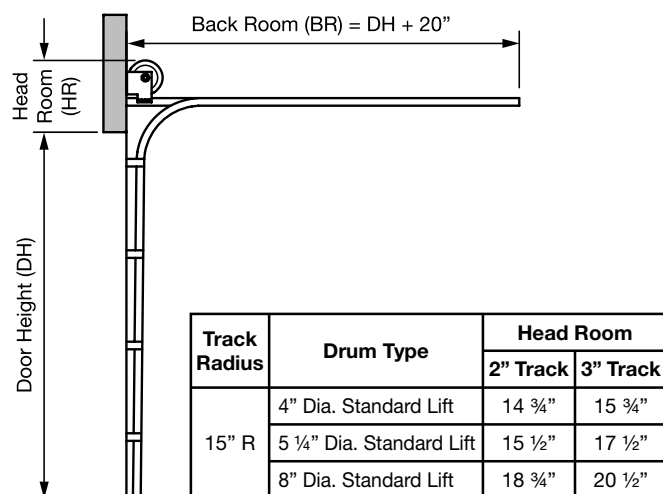
Section Arrangement	
Door Height	No. of Sections
Up to 8'0"	4
8'9" to 10'0"	5
10'6" to 12'0"	6
12'3" to 14'0"	7
14'3" to 16'0"	8
16'3" to 18'0"	9

Window Arrangement	
Door Width	Maximum No. of Windows
Up to 9'2"	2
9'3" to 12'2"	3
12'3" to 16'2"	4
16'3" to 19'2"	5
19'3" to 24'2"	6

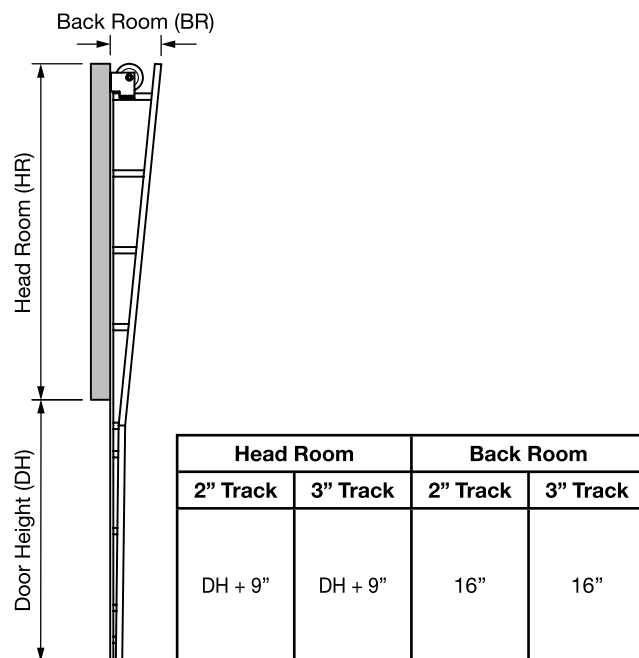
Options
<ul style="list-style-type: none"> <li>• 3" track</li> <li>• Full perimeter weatherseal</li> <li>• Keyed locks</li> <li>• Extended cycle springs 25k, 50k, 75k, 100k</li> <li>• Special windload ratings</li> <li>• Chain hoist operation</li> <li>• Full range of electric openers and safety devices</li> </ul>

# Head Room and Side Room Dimensions (typical)

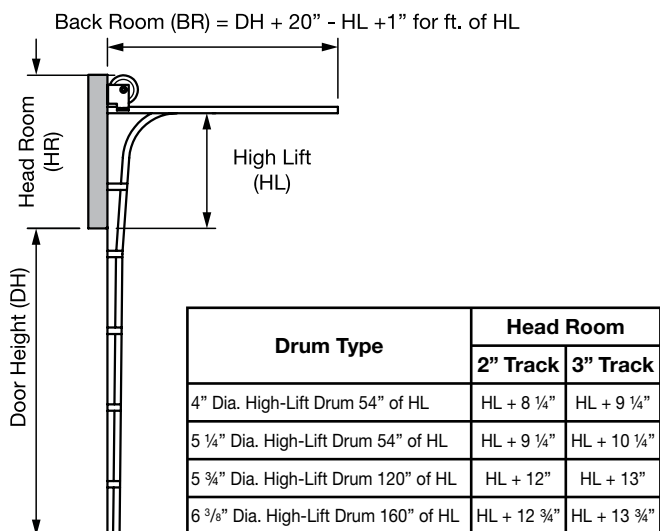
## Standard lift doors



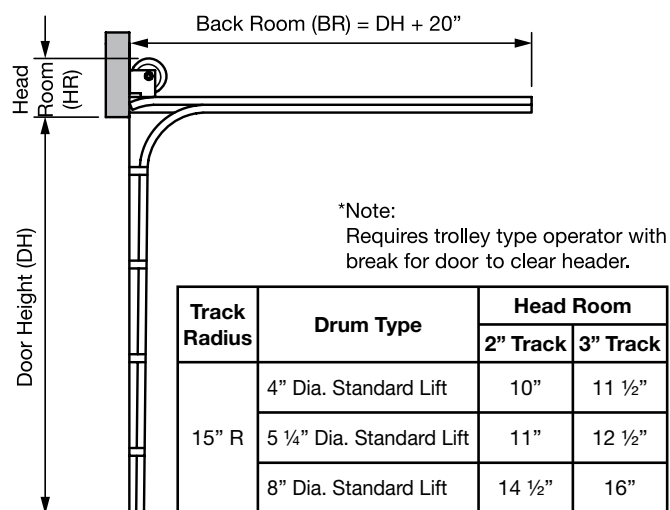
## Vertical lift doors



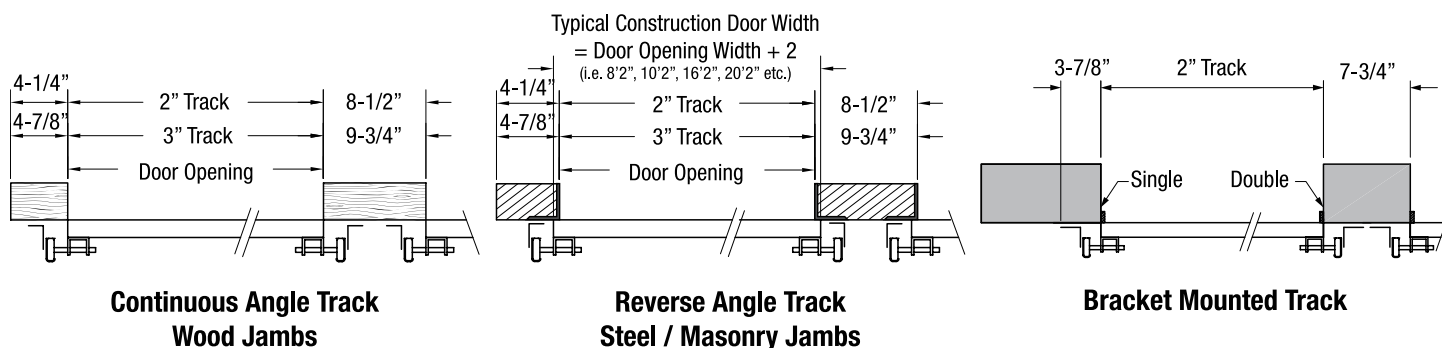
## High lift doors



## Low head room doors



## Side Room Dimensions



## **SECTION 08360 - SECTIONAL DOORS** **H-225P (H-224P) Series Steel Sectional Doors** **PART 1 - GENERAL**

### **1.01 RELATED DOCUMENTS**

- A. All of the Contract Documents, including General and Supplementary Conditions, and Division 1 General Requirements, apply to the work of this Section.

### **1.02 SUMMARY**

- A. The work of this Section includes upward-acting sectional doors.
- B. Related Sections: Other specification sections, which directly relate to the work of this section include, but are not limited to, the following:
  - 1. Section 05500 - Miscellaneous Metal; metal framing and supports.
  - 2. Section 08710 - Finish Hardware; key cylinders for locks.
  - 3. Section 09900 - Painting; field painting.
  - 4. Section 16100 - Electrical; wiring.

### **1.03 SUBMITTALS**

- A. Product Data: Submit manufacturer's product data and installation instructions for each type of sectional door. Include both published data and any specific data prepared for this project.
- B. Shop Drawings: Submit shop drawings for approval prior to fabrication. Include detailed plans, elevations, details of framing members, required clearances, anchors, and accessories. Include relationship with adjacent materials.

### **1.04 QUALITY ASSURANCE**

- A. Manufacturer: Sectional doors shall be manufactured by a firm with a minimum of five years experience in the fabrication and installation of sectional doors. Manufacturers proposed for use, which are not named in these specifications, shall submit evidence of ability to meet performance and fabrication requirements specified, and include a list of five projects of similar design and complexity completed within the past five years.
- B. Installer: Installation of sectional doors shall be performed by the authorized representative of the manufacturer.
- C. Single-Source Responsibility: Provide doors, tracks and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.
- D. Pre-Installation Conference: Schedule and convene a pre-installation conference just prior to commencement of field operations, to establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.

### **1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver materials and products in labeled protective packages. Store and handle in strict compliance with manufacturer's instructions and recommendations. Protect from damage from weather, excessive temperatures and construction operations.

## **PART 2 - PRODUCTS**

### **2.01 ACCEPTABLE MANUFACTURER**

- A. Provide sectional doors by Hörmann LLC, Montgomery, Illinois; Telephone 877-654-6762 or 630-859-3000; Fax 630-859-8122.

### **2.02 STEEL SECTIONAL DOORS**

- A. Trade Reference: H-225P (H-224P) Series Steel Doors by Hörmann LLC.
- B. Sectional Door Assembly: Non-insulated or optional Insulated steel door assembly with pinch resistant rabbeted meeting rails to form weather tight joints and provide full-width interlocking structural rigidity. Units shall have the following characteristics:
  - 1. Panel Thickness: 2"
  - 2. Exterior Surface: Ribbed. (Also available in flush or raised panel)
  - 3. Section Joint: Sections to form a weather tight tongue and groove pinch resistant fit.
  - 4. Material: Hot-dipped galvanized steel, complying with ASTM A-929, A-653.
  - 5. Exterior Steel: Minimum 24 (25) gauge exterior.
  - 6. Center and End Stiles: 20 gauge galvanized steel.
  - 7. Standard Springs: 10,000 cycles. (Higher cycles available)
  - 8. Insulation: Optional HCFC-free Polystyrene, R-value 7.4 with optional Polystyrene with vinyl backcover or 26 gauge steel backcover.
  - 9. Partial Glazing of Steel Panels: (Insulated or non-insulated double strength glass available.) (Not Required.)
  - 10. Full Glazing Requiring Aluminum Sash Panels: (Acrylic glazing.) (1/8" double strength glass.) (Insulated double strength glass.) (Not Required.)
- C. Finish and Color: Factory-applied baked-on White (or Brown). (Series 225P also available in Sandstone or Industrial Grey) polyester.
- D. Wind load Design: ANSI/DASMA 108 and 115 standards and as required by code.  
Hardware: 13 Gauge galvanized steel two pieced hinge assembly and fixtures. Ball bearing rollers with hardened steel races.  
Lock: Interior mounted slide lock. (Keyed lock.)  
Weatherstripping: Flexible PVC on bottom section. (Header seal and jamb weatherstripping.)  
Track: Provide track as recommended by manufacturer to suit loading required and clearances available. Note: Select type of operation
- E. Manual Operation: Manual pull rope. (Chain hoist.)
- F. Electric Motor Operation: Provide UL listed electric operator, size and type as recommended by manufacturer to move door in either direction at not less than 2/3 foot nor more than 1 foot per second.
  - 1. Entrapment Protection: (Pneumatic sensing edge up to 18' wide) (Electric sensing edge.) (Photoelectric sensors.)
  - 2. Operator Controls: (Push-button)(Key) (Push-button and key) operated control stations with open, close, and stop buttons for (flush) (surface) mounting, for (interior) (exterior) (both interior and exterior) location. Note: Select from below as applicable
  - 3. Special Operation: (Pull-rope release automatic opening device, vehicle detector operation, radio control operation, card reader control, photocell operation, door timer operation, commercial light package, explosion and dust ignition proof control wiring.)

## **PART 3 - EXECUTION**

### **3.01 PREPARATION**

- A. Take field dimensions and examine conditions of substrates, supports, and other conditions under which this work is to be performed. Do not proceed with work until unsatisfactory conditions are corrected.

### **3.02 INSTALLATION**

- A. Strictly comply with manufacturer's installation instructions and recommendations. Coordinate installation with adjacent work to ensure proper clearances and allow for maintenance.
- B. Instruct Owner's personnel in proper operating procedures and maintenance schedule.

### **3.03 ADJUSTING AND CLEANING**

- A. Test sectional doors for proper operation and adjust as necessary to provide proper operation without binding or distortion.
- B. Touch-up damaged coatings and finishes and repair minor damage. Clean exposed surfaces using non-abrasive materials and methods recommended by manufacturer of material or product being cleaned.